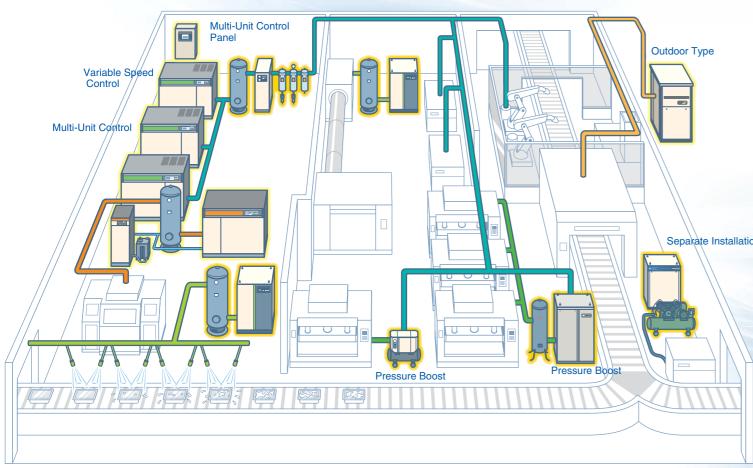
**HITACHI SCREW COMPRESSOR** 



# Energy-Saving and Easy Maintenance

55-160kW Oil-flooded Rotary Screw Compressors





# Hitachi - Global Technology Leader

Over 100 years of compressed air experience, Hitachi has been and continues to be the technology leader via continuous innovation of air compressor technology oriented towards *Customer Value*.

As a pioneer, specializing in air compressors in Japan, we commit ourselves to unstoppable effort in *technology innovation* and *product development* to meet diverse needs of every customer.

Hitachi air compressor ranges from 0.1 - 1300kW in output, with reciprocating, scroll, screw and turbo in compression form, based on oil-flooded and oil-free technology.

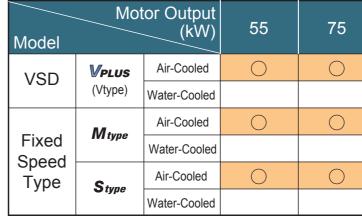
We believe our air compressors with *ultimate reliability, supreme energy efficiency* and *various air solutions*, will contribute to the progress and develop of your business.

# **Ultimate Evolution of Air Compressor**

We are proud to introduce **SCREW NEXT**<sub>series</sub>, a new milestone in Hitachi innovation of air compressor technology. With outstanding reliability, premium efficiency and industry leading performance, **SCREW NEXT**<sub>series</sub> will undoubtedly match your requirements for air compressors.



#### Model List



**NEXT**series

2000 Series

HISCREW

100	110	132	160
$\bigcirc$			
$\bigcirc$			
	$\bigcirc$	$\bigcirc$	$\bigcirc$
	$\bigcirc$	$\bigcirc$	$\bigcirc$
	$\bigcirc$	$\bigcirc$	$\bigcirc$
	$\bigcirc$	0	0

# HISCREW **NEXT**series (55/75/132/160kW)

**New Air End** 

#### **Evolution of Air End**

- Air end with new ECOPROFILE rotor developed independently by HITACHI
- Compared to the conventional 2000series, the air capacity is increased by up to 5% at rated pressure.
- Low Noise Level

**Oil Separator** 

reduced.(55/75 kW)

**Suction Filter** 

- Easy to change (Cartridge Type)

the high-efficiency of filtration

**Stainless Housing** 

**Easy Maintenance** 

**Reduction in Oil Consumption** 

Easy Maintenance (Spin-on Type)

- Compared to the conventional 2000series, oil

contained in the discharge air is significantly





### **Cooling Fan (Air-cooled Type)**





LCD Monitor



### ----- : Applicable in HG option

- on the instrumental panel

#### **Main Functions**

#### **Pressure Setting with One-Touch**

Energy-Saving

(Standard for Vplus, Mtype)

#### **DCBL Drive System\***

- HITACHI original technology, Cascade Vector Control Logic - Significant Energy-Saving and high reliability

\* available on Mtype or Vplus



- Extension of filter cleaning interval thanks to

#### **New HISCREW OIL 2000**

- Designed for air compressor use, top level of durability.
- Oil change cycle is every 2 years or 12.000hr which comes first.

#### **Reduction in Oil Consumption**





SCREW 55

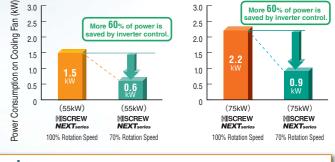
NEXT

### High Grade (HG) Option\*

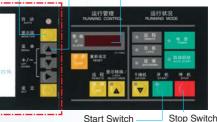
- Large LCD Monitor, Multi-Language (Japanese, English, Chinese)
- More Energy-Saving options such as Schedule Operation, Lead-Lag, and Dual Operation
- Communication (applicable for COSMOS II)

#### **High Efficiency Turbo Fan with Inverter Control**

- Energy saving and low noise level is possible when load ratio is low.



Monitor Switch Menu Switch Digital Monitor

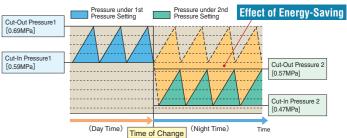


- Newly developed simple and easy-to-read instrumental panel
- Switch between ECOMODE, PQ WIDEMODE or remote control by operation
- Quick TROUBLESHOOTING by tracking the information
- Easy to change pressure setting on the instrumental panel to achieve

# Instantaneous Power Interruption (IPI) Restart Function as Standard Function

\* 55/75kW Vplus Models

Schedule Operation with 2 Pressure Settings (Day & Night)



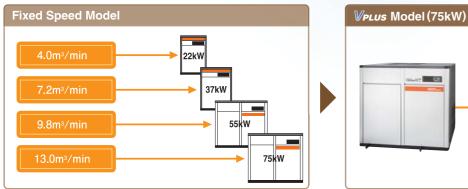
Note: 1. 2nd Pressure Setting is available as standard.

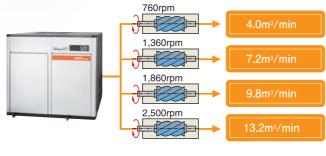
2. Switch between 2 pressure settings is possible by installing an external switch (option)

# HISCREW VPLUS

### Variable Speed Control

Optimal capacity control responding to the air consumption is possible by Variable Speed Control on **VPLUS**. Significant Energy-Saving can be achieved by cutting the unnecessary compression.

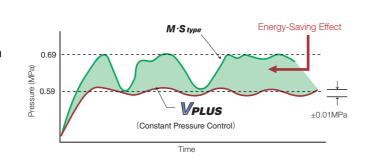




### **Constant Pressure Control**

#### **Pressure Holding**

- HITACHI original control logic
- Possible to hold the discharge pressure at setting level during operation at low load.
- No higher pressure setting in advance is needed.



Constant Pressure

Control Area

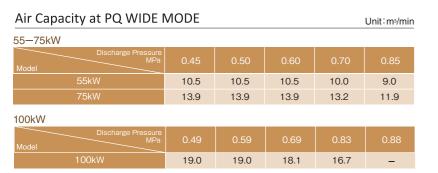
HISCREW VPLUS

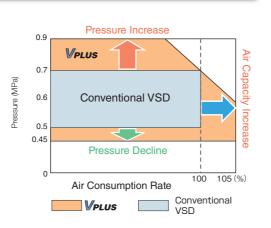
### **Constant Pressure**

- Possible of precise control of discharge pressure within ±0.01 MPa.
- Energy-Saving

### PQ WIDE MODE

Compared to conventional VSD, Vplus air compressor can operate at a wider range of Pressure (P) and Air Capacity (Q).

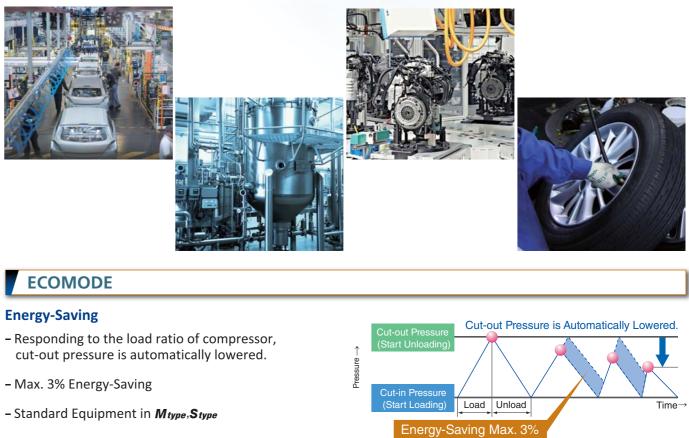




# HISCREW Mtype, Stype (Fixed Speed Type)

## High reliability, energy-saving, easy maintenance

High reliability and excellent performance of conventional 2000series has been proven in diversified industrial fields. Now, with the introduction of HISCREW NEXTseries fixed speed models, improved Energy-Saving performance and high reputation in premium quality, we have faith that your productivity will be increased further.



- Responding to the load ratio of compressor,
- Max. 3% Energy-Saving

### **Genuine Parts**

By using HITACHI genuine parts for maintenance of air compressor, you can acquire:

#### Peace of Mind

Periodic maintenance by using Hitachi genuine parts will keep your air compressor from trouble or breakdown.

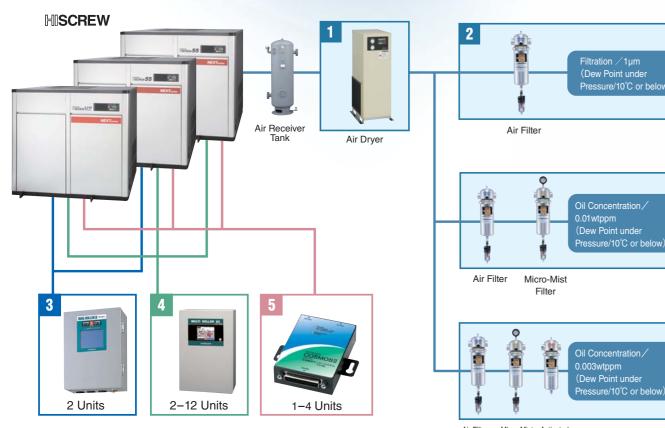
#### **Energy-Saving**

Hitachi genuine parts will keep your air compressor system from degradation in performance, which can bring you unexpected effect of Energy-Saving.



# System

### Example of Compressed Air System



Air Filter Micro-Mist Activated Filter Carbon Filter

### **1** Air Dryer

- Dry air of higher quality
- A rich line-up for your choice (7.5 380kW)

### **2** Line Filter

- 3 types of filter (air filter, micro-mist filter, activated carbon filter)

### 3 Dual Roller II (Alternate Operation Panel)

- Control 2 HISCREW units to operate alternately

### 4 Multi Roller EX<sup>®</sup> (Multi-unit Control Panel)

- Energy-Saving
- Easy-to-read LCD touch panel equipped

### 5 COSMOS II (Remote Monitoring System)

- Possible to real-time monitor the operation condition of air compressor
- Easy for facility management

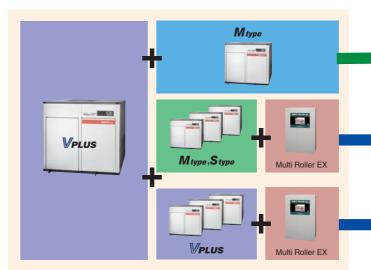
Note: For detailed information of above auxiliary equipment, contact your nearest dealer or Hitachi local representative offices.

### Energy-Saving by System Structure

In almost every compressed air system, air demand fluctuates with time. To respond to the change in air demand, Hitachi provide various patterns of system structure to help you acquire Energy-Saving.

Example of Daily Air Demand





### **1** V-M Combination (2-3 units)

- Simple Energy-Saving with Vplus and Mtype
- Mtype with auto Start/Stop
- (full load operation or stop)

### 2 Multi-Unit Control with Single VSD unit

- Further Energy-Saving under Multi Roller EX®

### 3 Multi-Unit Control with Multi VSD unit

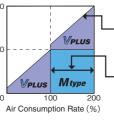
- Ideal Energy-Saving under Multi Roller EX®
- Equalized Operation Hour for each unit

HISCREW

**1** V-M Combination

2 Multi-Unit Control with Single VSD unit

**3** Multi-Unit Control with Multi VSD unit



Explanation

#### VPLUS

All-time operation, all-time capacity adjustment, responding to the air consumption at all area for power reduction

#### Mtype

Full load or automatic stop

v s s s 100 200 300 400 Air Consumption Rate (%)

Explanation

#### VPLUS

All-time operation, all-time capacity adjustment, responding to air consumption at all area for power reduction

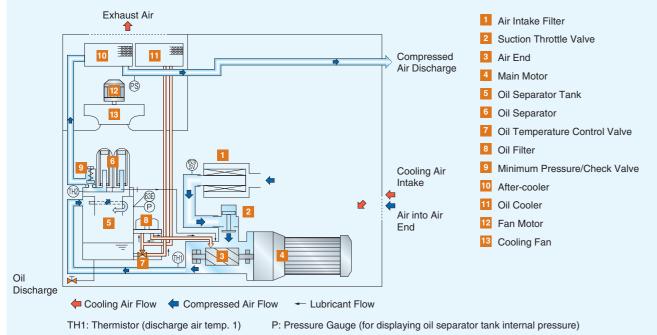
Stype, Mtype or VPLUS

Full load or automatic stop

# **Flow Charts**

VSD: HISCREW VPLUS

Fixed Speed : HISCREW Mtype, Stype



TH2: Thermistor (discharge air temp. 2) 63E: Pressure Switch PS: Pressure Sensor (for capacity control) 63SV: Pressure Differential Sensor of Air Intake Filter

Above flow chart is for OSP-75M5AN as an example

# **Specifications**

### HISCREW VPLUS 55-100kW

			<b>NEXT</b> series			2000 series				
Mode		Model	OSP-55VAN		OSP-75VAN		OSP-100V5ALI		OSP-100VWLI	
Cooling Method			Air Cooled					Water Cooled		
Motor Nominal Output		kW	55 75					1	00	
Rated	Discharge Pressure	MPa		0.7						
naleu	Discharge Capacity	m³/min	10	0.0	13.2		18.1			
PQ WIDE	Discharge Pressure	MPa	0.6	0.85	0.6	0.85	0.6	0.85	0.6	0.85
MODE	Discharge Capacity	m <sup>3</sup> /min	10.5	9.0	13.9	11.9	19.0	16.7	19.0	16.7
Working Range of PQ WIDE MODE		MPa	0.6-0.85							
Suction Pres	sure	-	Atmospheric Pressure							
Temperature of Discharge Air		°C	Ambient Temperature +15 or below Cooling Water Temp + 13 or below							
Starter Type	Starter Type		Soft Start Inve					erter		
Driving Syste	em	-	DCBL Direct Driving 2-Pole TEFC Motor Gear Drive					'e		
Lubricating C	Dil	-	New HISCREW OIL 2000							
Lubricating C	Dil Filling Amount	L	2	26	36 53			53		
Output of Cooling Fan		kW	1.5 (Invert	ter Control)	2.2 (Inverter Control) 3.0 (1.5×2)		.5×2)	0.1 (0.05×2)		
Cooling	Temperature	°C					below			
Water	Quantity	L/min						180		
Discharge Air Pipe Diameter -		-	Rc 2			Rc 2 • 1/2 [Flange]				
External Dimension (W×D×H)		mm	2,000×1,200×1,800			2,050×1,365×1,870				
Weight		kg	1,2	220	1,3	390	2,4	60	2,	360
Noise Level		dB [A]	6	64	6	6	7	5	7	/2

Note

1. Capacity is the converted value at its inlet condition. For guaranteed values, contact your nearest dealer or HITACHI local representative offices.

2. Pressure is indicated as the gauge pressure. 3. Motor output values are indicated as motor nominal outputs.

- 4. Noise level is measured value at 1.5m in front and 1m height in an anechoic room, under full load operation. It may vary in different operation conditions or environments. For Vplus, 3 dB[A] is increased when PQ WIDEMODE is ON.
- 5. Use the air compressor at a place where ambient temperature is between 0 and 40 deg C.
- 6. Compressor will be running at the ambient temperature of 45 deg. C. If the ambient temperature is high, the maintenance period should be shortened. (ONLY applicable for 55/75kW)
- 7. Temperature of discharge air may vary from different environments.
- 8. It is necessary to install a properly sized air receiver tank.
- 9. Earth leakage circuit breaker is NOT attached. Prepare it in advance.
- 10. Specifications and outside view are subject to change without notice.

HISCREW Mtype, Stype 55-110kW

			NEX	Tseries	2000 series				
	Model	Mtype	OSP-55M5AN	OSP-75M5AN	OSP-110M5ALI	OSP-110M5WLI			
Item • Unit		Stype	OSP-55S5AN	OSP-75S5AN	OSP-110S5ALI	OSP-110S5WLI			
Cooling Me	ethod	-		Air Cooled	Water Cooled				
Motor Nominal Output		kW	55 75			110			
	Discharge Pressure	MPa	0.7 [0.8	5] (1.0)	0.75 [0.85]				
Rated	Discharge Capacity	m³/min	9.8 [8.8] (8.1)	13.0 [11.7] (10.7)	20.0	[18.0]			
Suction Pre	essure	-	Atmospheric Pressure						
Temperature of Discharge Air		°C	Ambient Temperature + 15 or below Co			Cooling Water Temperature + 13 or below			
Starter Type		-	Star – Delta (3 Contactor)						
Driving System		-	2-Pole TEFC Motor Gear Drive						
Lubricating Oil		-	NEW HISCREW OIL 2000						
Lubricating	Oil Filling Amount	L	27	38	5	53			
Output of Cooling Fan		kW	1.5 (Inverter Control)	2.2 (Inverter Control)	3.0 (1.5×2)	0.1 (0.05×2)			
Cooling	Temperature	°C				32 or below			
Water	Quantity	L/min		-		180			
Discharge Air Pipe Diameter		-	R	c 2	Rc 2 · 1/2 [Flange]				
External Dimension (W×D×H)		mm	2,000×1,200×1,800		2,050×1,365×1,870				
Weight		kg	1,420	1,720	2,360	2,260			
Noise Level		dB [A]	65	67	75	72			

Note

- 1. Capacity is the converted value at its inlet condition. For guaranteed values, contact your nearest dealer or HITACHI local representative offices.
- 2. Pressure is indicated as the gauge pressure.
- 3. Motor output values are indicated as motor nominal outputs Noise level is measured value at 1.5m in front and 1m height in an anechoic room.
- under full load operation. It may vary in different operation conditions or environments
- 5. Use the air compressor at a place where ambient temperature is between 0 and 40 deg C.

### HISCREW Mtype, Stype 132/160kW

Model Item • Unit		Mtype	OSP-132M5AN	OSP-160M5AN	OSP-132M5WN	OSP-160M5WN			
		Stype	OSP-132S5AN	OSP-160S5AN	OSP-132S5WN	OSP-160S5WN			
Cooling Method		-	Air Co	ooled	Water Cooled				
Motor Nomin	nal Output	kW	132	160	132	160			
Datad	Discharge Pressure	MPa	0.75 [0.85] (1.0)						
Rated	Discharge Capacity	m³/min	25.5 [23.3] (21.0)	29.5 [27.2] (24.5)	25.5 [23.3] (21.0)	29.5 [27.2] 〈24.5〉			
Suction Pres	Suction Pressure		Atmospheric Pressure						
Temperature	Temperature of Discharge Air		Ambient Temperat	ure + 15 or below	Temperature of Coolin	Temperature of Cooling Water + 13 or below			
Starter Type		-	Star – Delta (3 Contactor)						
Lubricating Oil		-	NEW HISCREW OIL 2000						
Lubricating Oil Filling Amount		L	105	115	65	70			
Output of Cooling Fan		kW	7.4 (3.7×2) with	Inverter Control	0.2				
Cooling Water		-	-		Water Temperature 32°C or below / Volume of 180L/min				
Discharge Air Pipe Diameter		-	3B (JIS 10K Flange)						
External Dimension (W×D×H)		mm	2,700×1,800×1,890						
Weight		kg	3,450	3,600	3,300	3,420			
Noise Level		dB [A]	77	79	72	2			

Note

- 1. Capacity is the converted value at its inlet condition. Capacity is measured at following pressures.
- 0.75MPa models : 0.7MPa. 0.85MPa models: 0.8MPa. 1.0MPa models: 0.95MPa For guaranteed values, contact your nearest dealer or HITACHI local representative offices.
- 2. Pressure is indicated as the gauge pressure.
- 3. Motor output values are indicated as motor nominal outputs.
- 4. Use the air compressor at a place where ambient temperature is between 0 and 40 deg C.
- 5. Temperature of discharge air may vary from different environments.

9

6. Compressor will be running at the ambient temperature of 45 deg. C. If the ambient temperature is high, the maintenance period should be shortened. (ONLY applicable for 55/75kW)

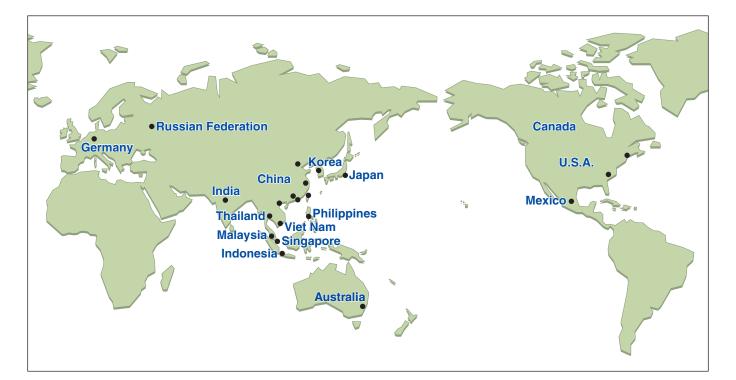
7. Temperature of discharge air may vary from different environments

8. Modulation control is available as option on both M type and S type (0.7/0.85MPa). Fixed modulation control operation is not possible on M type model. Make sure to install a properly sized air receiver tank.

However, modulation control is NOT available on either M type or S type (1.0MPa) model. 9. Earth leakage circuit breaker is NOT attached. Prepare it in advance

10. Specifications and outside view are subject to change without notice.

- 6. Noise level is measured value at 1.5m in front and 1m height in an anechoic room, under full load operation. It may vary in different operation conditions or environments
- 7. Modulation control is available as option on both M type and S type (0.7/0.85MPa). Fixed modulation control operation is not possible on M type model. Make sure to install a properly sized air receiver tank. However, modulation control is NOT available on either M type or S type (1.0MPa) model
- 8. Earth leakage circuit breaker is NOT attached. Prepare it in advance.
- 9. Specifications and outside view are subject to change without notice.



#### Asia & Oceania Australia

Hitachi Australia Pty Ltd. Level 8, 123 Epping Road, Macquarie Park NSW 2113 TEL: +61 (2) 9888-4100 FAX: +61 (2) 9888-4188

#### China

Hitachi (China) Ltd. (Beijing office) 18th Floor Beijing Fortune Building 5 Dong San Huan Bei Lu Chao Yang District, Beijing 100004 TEL : +86 (10) 6590-8111 FAX: +86 (10) 6590-8110 (Shanghai Office) (Hitachi (Shanghai) Trading Co., Ltd.) (Industrial Equipment Systems Division) 12th Floor, Rui Jin Building No. 205, Maoming Road (S) Shanghai, 200020 TEL : +86 (21) 6472-1002 FAX: +86 (21) 6472-4990 (Guangzhou Office) 3406, Office Tower, CITIC Plaza 233 TianHe North Road, Guangzhou 510613 TEL:+86 (20) 3891-2737 FAX: +86 (20) 8752-1301

Hitachi East Asia Ltd.(Hong Kong Office) 4th Floor, North Tower World Finance Centre, Harbour City, Canton Road, Tsim Sha Tsui, Kowloon Hong Kong. TEL: +852 2735-9218 FAX: +852 2735-6793

#### Taiwan Hitachi Asia Pacific Co., Ltd 3rd Floor, Hung Kuo Building No. 167 Tun-Hwa North Road, Taipei (105) Taiwan TEL : +886 (2) 2718-3666 FAX : +886 (2) 2718-8180

#### India

Hitachi India Pvt. Ltd. Units 304-306, 3rd Floor, ABW Elegance Tower, Jasola District Centre, New Delhi 110 025, India TEL : +91 (11) 4060-5252 FAX : +91 (11) 4060-5253

#### Indonesia

Hitachi Asia Ltd. (Jakarta Office) Menara BCA 38th Floor Suite #3804 & 3805 JI.M.H Thamrin No.1 Jakarta 10310 TEL : +62 (21) 2358-6757 FAX : +62 (21) 2358-6755

#### Malaysia

Hitachi Asia (Malaysia) Sdn. Bhd. Suite 17.3, Level 17, Menara IMC (Letter Box No.5) No. 8 Jalan Sultan Ismail, 50250, Kuala Lumpur TEL: +60 (3) 2031-8751 FAX: +60 (3) 2031-8758

#### Philippines

Hitachi Asia Ltd. (Philippines Office) 17th Floor Oledan Square 6788 Ayala Avenue, Makati City, Philippines 1226 TEL: +63 (2) 886-9018 FAX: +63 (2) 887-3794

#### Singapore

Hitachi Asia Ltd. (Industrial Components & Equipment Group) 24 Jurong Port Road #03-05 CWT Distripark Office Block Singapore 619097 TEL : +65-6305-7400 FAX : +65-6305-7401

#### Thailand

Hitachi Asia (Thailand) Co., Ltd. 18th Floor, Ramaland Building, 952 Rama IV Road Bangrak, Bangkok 10500 TEL : +66 (2) 632-9292 FAX : +66 (2) 632-9299

#### Viet Nam

Hitachi Asia Ltd. (Ho Chi Minh City Office) 4th Floor, The Landmark, 5B Ton Duc Thang Street District 1, Ho Chi Minh City TEL : +84 (8) 829-9725 FAX : +84 (8) 829-9729 (Ha Noi Office) Sun Red River Bldg., 5th Floor, 23 Phan Chu Trinh Street Hoan Kiem District, Hanoi TEL : +84 (4) 933-3123 FAX : +84 (4) 933-3125

#### Europe Germany

Hitachi Europe GmbH (Industrial Components & Equipment Group) Am Seestern 18 (Euro Center) D-40547 Düsseldorf TEL: +49 (211) 5283 0 FAX: +49 (211) 5283 649

#### Russian Federation

Hitachi, Ltd. (Moscow Office) Millenium House, 12, Trubnaya, Moscow 103045 TEL: +7 (095) 787-4022, -4020 FAX: +7 (095) 787-4021

#### Latin America Mexico

Hitachi Mexico, S.A. de C.V. Andres Bello No.10 Piso 10 Col. Chapultepec Polanco 11560, Mexico, D.F. TEL: +52 (55) 5282-9040 FAX: +52 (55) 5282-9042

#### North America U.S.A.

Hitachi America, Ltd. (Industrial Components & Equipment Division) 50 Prospect Avenue, Tarrytown, New York, 10591-4698 TEL : +1(914) 332-5800 FAX: +1(914) 332-5555 (Charlotte Office) (Industrial Components & Equipment Division) 6901 Northpark Blvd., Charlotte, NC 28216 TEL : +1(704) 494-3809

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